

**AERIUS, REQUEST & SL3 TRIM REPLACEMENT PROCEDURE:**  
1996 VERSION & LATER (CE REQUIREMENT FULFILLED)

**CONTENTS:** 1 set (4 pieces) of matched wood trim with pre-drilled holes. Screws are not included to prevent damage to trim. Please re-use screws from original trim pieces, and install them into pre-drilled holes.

**TOOLS REQUIRED:** Phillips screw driver, Soft mallet or hammer & wooden cushion block, Small thin cushion.

1. Turn off amplifier. Disconnect speaker cables from speaker. Un-plug speaker A.C. cord.
2. Gently lay the speaker on it s back. Use the cushion in order to protect the binding post from the weight of the speaker.
3. Check the bottom of the cabinet to see if a metal locking tab is in place touching end of cabinet trim rail. If so, use Phillips screwdriver to remove tab.

**NOTE:** *On all speakers built before late 1996, the front trim piece removed by simply tapping on the BOTTOM of the trim piece. It would travel approximately 1 inch upwards and then release. Starting in late 1996, all speakers began using a system where the removal of the trim was accomplished by tapping from the TOP of the trim piece. It would then slide approximately 1 inch downwards and then release. A metal locking tab was used on a few of these units. It s purpose was to prevent the trim from inadvertently coming off. Later speakers did not require the lock-tab. They used self latching fasteners. The newer units still removed by tapping them from the top down.*

Bump the TOP of the front vertical trim pieces with either the soft or hammer and wooden block. Use the cushion block in order to prevent damage to the top of the front trim by the impact of the hammer.

4. Position the replacement vertical trim pieces on the front of the speaker. Be careful to align the 3 hidden fasteners (see picture, lower right) of each trim piece. While gently pressing down on the front of the trim (see picture, lower left), bump the bottom of the trim with the mallet in order to catch the fasteners. The trim should slide toward the top of the speaker about an inch. If any fasteners miss, try again. When trim rail is properly attached, re-install metal locking tab (if present) to bottom of speaker cabinet.
5. Up-right the speaker. Re-connect the speaker cables and A.C. cord. Finished.  
**NOTE:** *Do not stand the speaker up without the trim attached. The electrostatic element is only held on with velcro when the trim is removed. It will release eventually and fall off without the trim attached and damage may result.*

